

## :: TOOLING GELCOAT 935BE H

### *Description:*

Is a 2-component gelcoat on ISO/NPG basis with increased styrene resistance specifically for mould construction. This type is a brush or roller version.  
Available in 5 and 21 kg packaging

### *Application:*

This gelcoat is applied as the first layer in/on a waxed plug/model. Outer layer of a laminate in polyester.

### *Data on delivery:*

Color:	green
Viscosity:	6900-7900 mPas
Mass density:	approx. 1,12 gr/cm <sup>3</sup>
Shelf life:	6 months in closed packaging
Consistency:	liquid/thixotrope

### *Technical data:*

Consumption:	600-700 gr/m <sup>2</sup>
Shore:	not applicable

### *Processing:*

Mix the resin with 1-3% Mekp hardener. Processing time manual 18-25 min. Make small amounts in proportion to the potlife. The resin remains slightly sticky on the surface for better adhesion with the polyester laminate. This gelcoat is coloured to its maximum and can therefore not be can no longer be coloured. For applications in mould construction, we only recommend a maximum of 5- 10% colouration for styrene resistance, which may be reduced by adding too much pigment.  
Can be applied in 2 layers with a gelcoat brush or suitable sheepskin roller.

### *Safety:*

Always provide appropriate protective clothing and gloves. Avoid prolonged skin contact. Cleaning agent for tools: cleaner M (environmentally friendly alternative to acetone).  
This product contains styrene and must therefore be handled in accordance with the safety regulations.